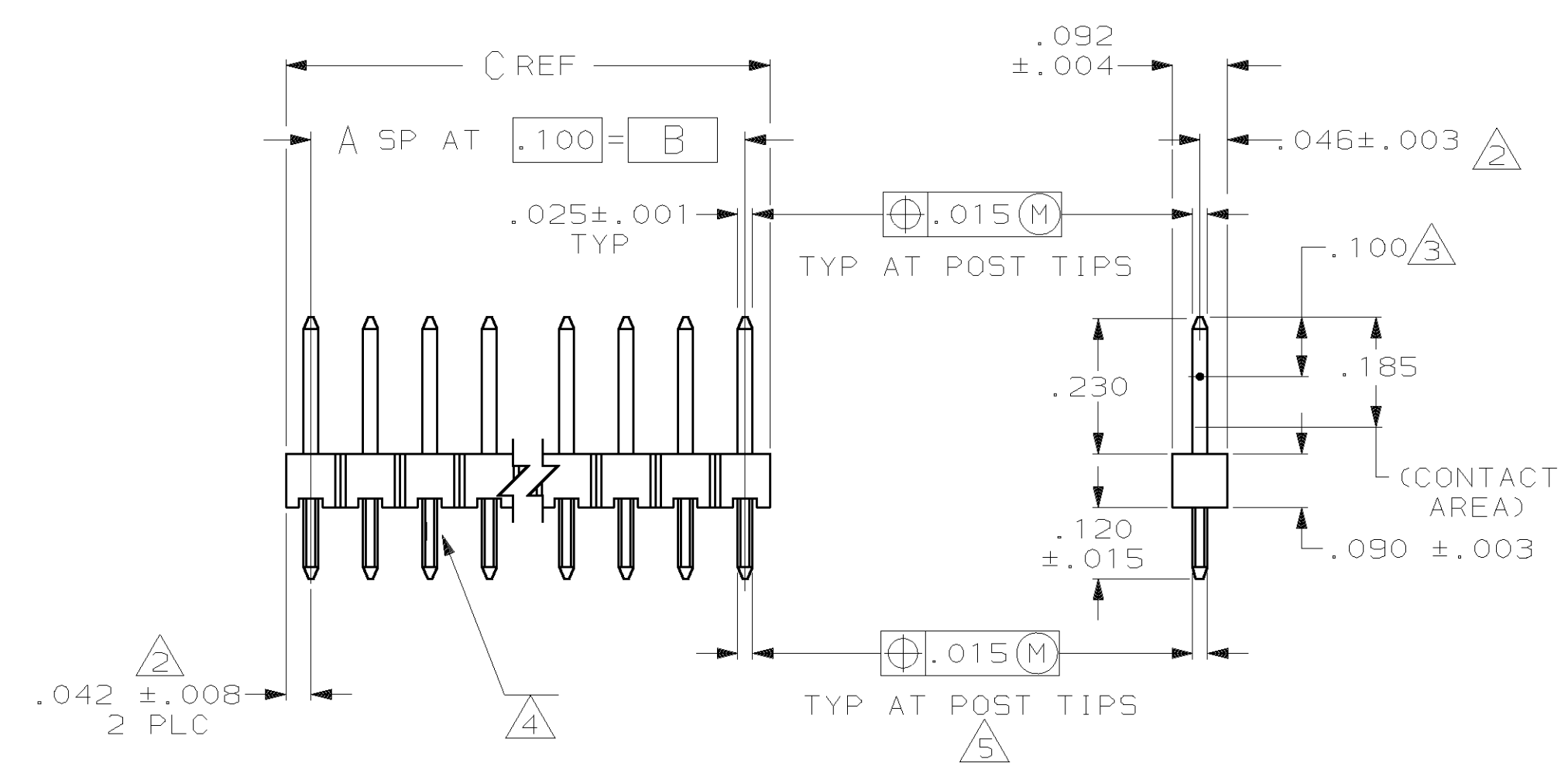
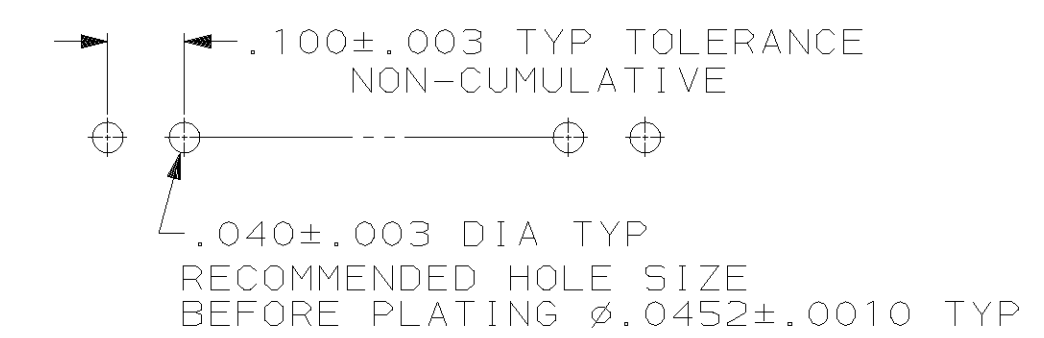


LOC		DIST		P		F		ZONE		LTR		REVISIONS			
AD	39											DESCRIPTION	DATE	APPD	
												J	REV PER 063C-0432-02	18OCT02	JG



- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- $\varnothing .020 \text{ (M)}$  FOR KINKED TAILS.



RECOMMENDED HOLE LAYOUT

3.984	3.900	39	40	2-104344-7
3.484	3.400	34	35	2-104344-6
2.984	2.900	29	30	2-104344-5
2.584	2.500	25	26	2-104344-4
2.484	2.400	24	25	2-104344-3
2.384	2.300	23	24	2-104344-2
2.284	2.200	22	23	2-104344-1
2.184	2.100	21	22	2-104344-0
2.084	2.000	20	21	1-104344-9
1.984	1.900	19	20	1-104344-8
1.884	1.800	18	19	1-104344-7
1.784	1.700	17	18	1-104344-6
1.684	1.600	16	17	1-104344-5
1.584	1.500	15	16	1-104344-4
1.484	1.400	14	15	1-104344-3
1.384	1.300	13	14	1-104344-2
1.284	1.200	12	13	1-104344-1
1.184	1.100	11	12	1-104344-0
1.084	1.000	10	11	104344-9
.984	.900	9	10	104344-8
.884	.800	8	9	104344-7
.784	.700	7	8	104344-6
.684	.600	6	7	104344-5
.584	.500	5	6	104344-4
.484	.400	4	5	104344-3
.384	.300	3	4	104344-2
.284	.200	2	3	104344-1
C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON:	DR 2-8-88 H MOLL	AMP INCORPORATED Harrisburg, Pa. 17105
2 PLC DEC ±	CHK 2-8-88 R. FEIDT	
3 PLC DEC ± .005	APPD 22-8-88 R. FEIDT	
ANGLES ±	PRODUCT SPEC	
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK	APPD 2-8-88 R. ELICKER	NAME
POSTS: PHOSPHOR BRONZE FINISH: POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL	APPLICATION SPEC	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERT, .025 50 POSTS, WITH RETENTION FEATURE
	WEIGHT	SIZE D 00779
		SCALE 4:1
		DRAWING NO 104344
		SHEET 1 OF 1